

This certificate replaces certificate number BOM1500281/18 issued on 22 April 2016 which is hereby cancelled

Certificate no:  
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BOM 1500281/18/A1



## Welding Consumable: Approval Certificate

Office: **Mumbai-Port**

Date: **18 May 2016**

This Certificate is issued to **Senor Metals Pvt. Ltd.**, to certify that the undernoted welding consumable is recommended for entry in the supplementary list of certified welding consumable in accordance with AWS A5.7/A5.7M, specification of the year 2007. This certificate is issued on the basis of satisfactory test results on the test coupons prepared on 1 March 2016 and subsequently tested on 14 March 2016. Welding consumable is manufactured by Senor Metals Pvt. Ltd, Jamnagar, India

### Description:

Consumable name : SM 42  
Size : 2.50 mm  
SFA Classification : AWS A5.7 Gr. ER Cu Sn C

Results of test :

|                    |              |
|--------------------|--------------|
|                    | 2.50mm       |
| 0.2% Proof stress  | Not Required |
| UTS                | Not Required |
| % Elongation       | Not Required |
| Impact at -50deg C | Not Required |
| Chemical           | Acceptable   |
| Radiography        | Not Required |
| Fillet( H,V, OH )  | Not Required |

### **Chemical Analysis- Size: 2.50mm**

|               | Cu + Ag          | Sn             | Zn               | Pb               | Fe               | Al               | Other        |
|---------------|------------------|----------------|------------------|------------------|------------------|------------------|--------------|
|               | %                | %              | %                | %                | %                | %                | %            |
| <b>Range</b>  | <b>Remaining</b> | <b>7.0-9.0</b> | <b>0.20 max</b>  | <b>0.02 max</b>  | <b>0.10 max</b>  | <b>0.010 max</b> | <b>0.50</b>  |
| <b>Result</b> | <b>Remaining</b> | <b>8.14</b>    | <b>&lt;0.010</b> | <b>&lt;0.001</b> | <b>&lt;0.010</b> | <b>&lt;0.010</b> | <b>0.010</b> |

|               | P                |
|---------------|------------------|
|               | %                |
| <b>Range</b>  | <b>0.10-0.35</b> |
| <b>Result</b> | <b>0.23</b>      |

Certificate is valid until 13 March 2017.

  
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